PATENT APPLICATION Application No. 10/690,761 Paper Dated: December 22, 2006 Attorney Docket No. 128346,60701

AMENDMENTS TO THE ABSTRACT

Please amend the Abstract as follows:

The present invention relates to cutting tool inserts, wherein <u>A cutting tool insert includes</u> an abrasive tip eomprising of a hard material, an abrasive or superabrasive material, α cutting tool insert is bonded to an insert body by mechanical forces, said, The mechanical forces are being generated through deformation of mating geometric features on the abrasive tip and insert body.